

E4829 Hwy 14 · Spring Green, WI 53588 · 608.588.7399 · www.ringbrothers.com · info@ringbrothers.com

Carbon Fiber Body Panel Instructions

Thank you for purchasing a quality Ringbrothers body panel.

Preparation of Carbon Fiber:

The carbon fiber part you have just received comes with no UV protection, if left with no coating it will eventually fade.

Steps:

- 1. Wash body panel with warm soapy water.
- 2. There is mold release agent on the panel as it comes, especially along the edges, this must be removed with a fast flashing solvent such as acetone before you proceed.
- 3. The panel can then be prepped and painted with conventional automotive primer and paint

Or, if preferred:

- 1. If the carbon fiber look is preferred it must be filled with un-reduced clear as the carbon fiber has microscopic holes. It will be necessary to apply the clear with a foam brush. At least four coats must be applied as you will be using the clear as a primer to block sand.
- 2. Block sand body panel flat, being careful not to sand through the clear.
- 3. Re clear panel with top coat.